

INVESTIGATION REPORT FOR MISALIGN GLUE OF KOWA-EMORI HP01D2200C-1 CARTON BOX

DIRECT CAUSE PROCESS/MATERIAL	W1	Operator encounter difficulty to align the lower flap creasing line.
	W2	The creasing matrix attached in the lower flap creasing line totally compressed and the creasing line marking got shallow.

INDIRECT CAUSE (OUTFLOW) PROCESS/MATERIAL	W1	The catcher conducted only box forming during sampling at first, middle & last of mass production.
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PRODUCTION CORRECTIVE ACTION

> Replaced the creasing matrix in the lower flap to improve the creasing line marking. ✓

PIC:	PRODUCTION	TARGET DATE:	DONE
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